

SPLICE TAPE

1. Description:

This 7.5 cm autoadhesive tape is used for field splicing of giscolene EPDM membranes.

2. Properties

- Fast and easy installation.
- Excellent moisture resistance.
- Excellent resistance to heat and cold.
- Excellent adherence.

3. Application

Restore the tape to room temperature prior to use if exposed to temperatures below 15°C for prolonged periods.

Position the giscolene membranes at the splice area with an overlap of about 100-150 mm. Then mark the bottom sheet about 10-15 mm from the edge of the seam with a white pen. This mark will serve as a guide for the application of the Primer 012 and installation of the giscosa tape.

Fold back the lap edge and tack the top sheet with the Primer 012. This will hold it in place during splicing operation.

Remove excess of dust and dirt on the sheet. Apply the Primer 012 on both surfaces simultaneously with a 75 to 100 mm wide solvent resistant paint brush.

Allow the Primer 012 to flash off completely.

Position the 75 mm giscosa tape on the bottom sheet with the release plastic facing upwards. Align the edge of the release plastic with the marks. Roll the tape immediately using a roller, applying firm pressure across the tape to remove any air that may be trapped between primer and tape.

Untack the top sheet and allow it to fall free onto the tape. Trim the top sheet back as necessary at all areas where the release plastic on the tape does not extend 5 to 15 mm past the seam edge.

To remove the release plastic from the tape, first fold back the top sheet and peel the plastic off the giscosa tape, by pulling it away from the seam at 90°C angle to the tape. Pull the plastic at a steady pace and keep it low to the roof surface as it is removed to reduce air pockets. Mate the entire length of the seam by hand, when the release plastic is being removed.

Roll the seam with an appropriate roller, both across and seam and along its entire length above both edges of the tape.

4. Coverage

In accordance with length of the seam. At end of the roll, overlap a minimum of 25 mm.

5. Characteristics

Base	Butyl
Nature	Vulcanized
Solid content	100 %
Width	7,5 cm
Thickness	0,75 ± 0,15 mm

6. Packaging/Storage/Shelf life

30.5 metres rolls. - 6 rolls / carton.

Store in original unopened containers at temperatures between 15 and 25°C. Keep the material out of direct sunlight until ready for application.

12 months of shelf life, when stored in above-mentioned conditions.

7. Precautions

Refer to the the Material Safety Data Sheet.